

Rim Clamp



Model 258



OVERVIEW

The Sawyer Rim Clamp is designed for tough reforming jobs. The Rim Clamp reforms 45,000 PSI high tensile pipe up to Schedule 80, with out-of-round conditions up to 2" depending on wall thickness. The multiple jackscrews give the operator the ability to apply precise reforming pressure where it is needed most. The Jackscrew Setting Gauge saves considerable time and effort in trying to balance the clamp once it's in position.

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Jackscrew Setting Gauge

FEATURES AND BENEFITS

- From sizes 4"—72"+
- Reform 45,000 PSI tensile strength pipe up to Schedule 80
- For out-of-round conditions up to 2" depending on wall thickness
- Pivot points are made from stainless steel, one clamp will work for all applications
- Heavy duty latching mechanism
- Hinged flip-up jackbars allow for simple pipe mating and allow for full 360° welding
- Jackscrew Setting Gauge makes initial setup easy
- Torque wrench supplied for accurate reforming pressure

ESTIMATED SHIPPING WEIGHT

Model No.	Description	Weight
258-0406	Rim Clamp, 4"-6"	Call for dimensions
258-0608	Rim Clamp, 6"-8"	Call for dimensions
258-0810	Rim Clamp, 8"-10"	Call for dimensions
258-1012	Rim Clamp, 10"-12"	280 lbs. 127 kg.
258-1420	Rim Clamp, 14"-20"	330 lbs. 149.69 kg.
258-2026	Rim Clamp, 20"-26"	360 lbs. 163.30 kg.
258-2228	Rim Clamp, 22"-28"	370 lbs. 167.83 kg.
258-3036	Rim Clamp, 30"-36"	450 lbs. 204.12 kg.
258-3440	Rim Clamp, 34"-40"	475 lbs. 215.45 kg.
258-4248	Rim Clamp, 42"-48"	580 lbs. 263.08 kg.
258-4450	Rim Clamp, 44"-50"	600 lbs. 272.15 kg.
258-4652	Rim Clamp, 46"-52"	760 lbs. 344.73 kg.
258-5056	Rim Clamp, 50"-56"	790 lbs. 358.34 kg.
258-6672	Rim Clamp, 66"-72"	810 lbs. 401.43 kg.

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