

# Band Beveling Machine



Models 206A \ 206D

## OVERVIEW

SMC Bands and Crawlers set the industry standard for cutting and beveling large diameter pipe. Our unique Right Angle Drive attachment is ideal for tight spaces with 6" of clearance. Motorized crawlers travel at three times the speed of a typical acetylene cut. Flexible stainless steel beveling bands adapt to any cutting and beveling situation for a smooth, consistent cut.

Follow us on social media and watch product videos on our YouTube channel **Sawyer Mfg**

## FEATURES AND BENEFITS

- Available for pipe 6" and larger
- One crawler fits all band sizes
- Flexible 9' or 14' drive shaft
- Precision cast for rugged strength
- Perfect for tight spaces - with a Right Angle Drive Kit, only 6" of clearance is needed
- Out-of-Round attachment unnecessary
- Motorized Drive optional
- Durable stainless steel bands mount anywhere on the pipe
- Above 60" - special order
- Custom sizes are available for oversize, odd, or Powercrete epoxy pipe
- Torch not included
- 1 year warranty

## ESTIMATED SHIPPING WEIGHT

Model No.	Description	Weight
206A	Beveling Crawler Body	12 lbs. 5.5 kg
206A-9	Beveling Crawler w/9' Shaft	25 lbs. 11.4 kg
206A-14	Beveling Crawler w/14' Shaft	30 lbs. 13.6 kg
206J-110	110v Motorized Band Crawler - Battery Ready	20 lbs. 9.0 kg
206J-220	220v Motorized Band Crawler - Battery Ready	20 lbs. 9.0 kg
206K-110	110v Motorized Kit for Band Crawler - Battery Ready	10 lbs. 4.5 kg
206K-220	220v Motorized Kit for Band Crawler - Battery Ready	10 lbs. 4.5 kg
206C	6" - 10" Beveling Bands	Sizes and estimated shipping weights: sawyermfg.com
206D	12" and Above Beveling Bands	

## ACCESSORIES

### CLASSIC TORCH HOLDER (286)

- Move torch to and from the cutline to prevent blowholes
- Torch may be used in forward or backward bevel position
- Large wing screws can be tightened without removing gloves
- Provides a superior cut and bevel



### MOTORIZING KIT - BATTERY READY (206K)

- Industrial grade, brushless motor for durability and long life
- Intelligent speed control allows for flame or plasma cutting
- Yellow polymide control box with convenient carrying handle
- Accepts DeWalt style 20v batteries (not included)



### KIT INCLUDES

- Battery Ready - Control Box
- Brushless Motor
- Extension Cord
- Mounting Bracket
- AC Adapter

### BATTERY READY CRAWLER (206J)

- 206J-110 - Motorized Band Crawler - Battery Ready is made by combining:
  - Beveling Crawler Body (206A)
  - 110v Motorized Kit for Band Crawler - Battery Ready (206K-110)
- 206J-220 - Motorized Band Crawler - Battery Ready is made by combining:
  - Beveling Crawler Body (206A)
  - 220v Motorized Kit for Band Crawler - Battery Ready (206K-220)



### ADDITIONAL ACCESSORIES

- Double Cut Torch Holder (283D)
- Right Angle Drive Kit (206E)
- Carrying Case (13U)

Find more accessory information and photos online