

Ratchet Cage Clamp



Model 255R



OVERVIEW

The Sawyer Mfg. Ratchet Cage Clamp provides extra strength to align large diameter pipe. Quality steel construction for consistent and accurate pipe-to-pipe fit-up. Fast, simple, strong; the Ratchet Clamp gets the job done.

FEATURES AND BENEFITS

- Available for pipe sizes 6" - 60"
- Ratchet mechanism quickly aligns pipe through Sch. 80
- Ratchet Handle sold separately
- Crossbars options are flat (tack) or arched (no tack)
- No tack design allows full 360° welding
- Simple, quick and easy to use
- Constructed of quality steel for rugged specifications
- 1 year warranty

ESTIMATED SHIPPING WEIGHT

Model No.	Description	Weight	
255R-6	6" Ratchet Clamp	33 lbs.	15.0 kg.
255R-8	8" Ratchet Clamp	35 lbs.	15.9 kg.
255R-12	12" Ratchet Clamp	73 lbs.	33.0 kg.
255R-16	16" Ratchet Clamp	124 lbs.	56.2 kg.
255R-20	20" Ratchet Clamp	141 lbs.	64.9 kg.
255R-24	24" Ratchet Clamp	155 lbs.	70.3 kg.
255R-30	30" Ratchet Clamp	216 lbs.	98.0 kg.
255R-36	36" Ratchet Clamp	243 lbs.	110.2 kg.
255R-42	42" Ratchet Clamp	328 lbs.	148.8 kg.
255R-48	48" Ratchet Clamp	401 lbs.	181.9 kg.
255R-56	56" Ratchet Clamp	445 lbs.	201.8 kg.
255R-60	60" Ratchet Clamp	465 lbs.	210.9 kg.

*For additional sizes contact Sawyer

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918-834-2550



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ACCESSORIES

RATCHET HANDLE (255RH)

- To tighten, use ratchet handle in one orientation; to loosen, flip wrench upside down
- 255RH-3/4 - 3/4" Ratchet Handle for 4" - 8" Clamps
- 255RH-7/8 - 7/8" Ratchet Handle for 10" - 58" Clamps
- 255RH-1 - 1" Ratchet Handle for 60"+ Clamps



JACK SCREW WEDGES (480)

- Available in 2 sizes for clamps 16"-28" and 30"-48"
- Will work with all major manufacturer's cage clamps
- Hold fittings in place when using an external clamp
- Precision machined for accuracy
- Heat treated for durability



HI-LO WEDGES (460)

- Available in 2 sizes for clamps 16"-28" and 30"-48"
- 1" and 1 1/4" to fit all major manufacturer's cage clamps
- Precision machined for accuracy
- Heat treated for durability
- Simple solution to hi-lo

