

# Die & Plunger Sets

For Models: 273-15, 273-25, 275-55

Part No.		Code	Material	Male/Plunger Width	Female/Die Width
15 Ton	25/55 Ton				
116A	116N	API	N/A	3 1/2"	4 5/8"
116B-250	116P-250	ASME	1/4"	1"	1 5/8"
116B-375	116P-375	ASME	3/8"	1 1/2"	2 3/8"
116B-500	116P-500	ASME	1/2"	2"	3 1/8"
N/A	116W	AWS D1.1	50 ksi & under	Same as ASME 3/8"	
N/A	116V	AWS D1.1	50-90 ksi	Custom	
N/A	116U	AWS D1.1	90 ksi & over	Custom	