

About Us

We appreciate your business!

Congratulations on your new SAWYER product. We are proud to have you as our customer and will strive to provide you with the best service and reliability in the industry. This product is backed by our extensive warranty and world-wide service network. To locate your nearest distributor or service agency, please contact us at the phone number and address listed on the bottom of each page.

You are in good company!

Sawyer Manufacturing Company is the world leader in the design and manufacture of pipeline and welding equipment and has been since 1948. Sawyer equipment has become a standard in the industry and continues to set the benchmark for quality and durability.

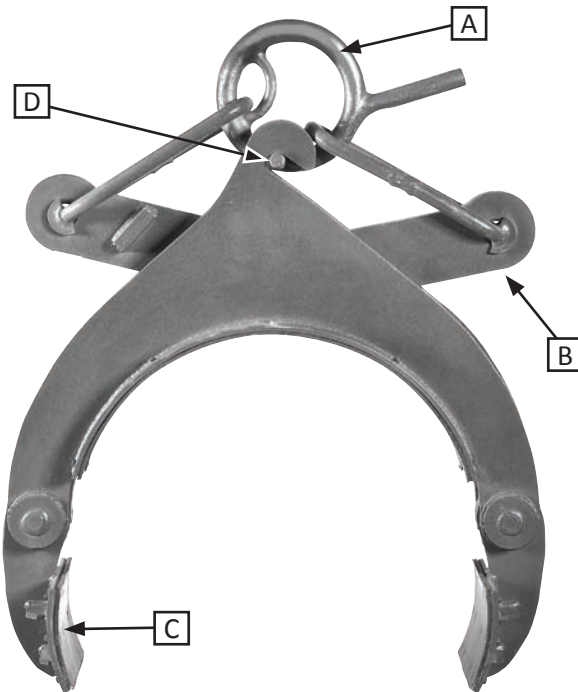
This user operation manual has been made to instruct you for the best use and operation of your Sawyer product. Your satisfaction with our products is our main goal. Please read this entire manual carefully, noting all tips, notes and warnings. Safety always comes first.



Pipe Tongs Manual

Model 125G

Parts Diagram



- | | |
|---|-----------------------|
| A. Lifting Ring | C. Grip Pads |
| B. Opening and Closing Mechanism | D. Holding Ear |

Record the following information for warranty purposes:

Where purchased: _____

Purchase date: _____

Equipment Serial #: _____



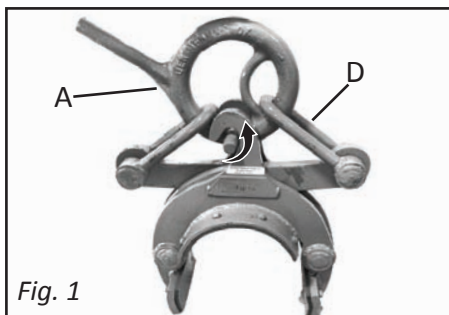
CAUTION: Sawyer Manufacturing offers an easy to use line of pipe tongs for the purpose of lifting pipes. Wear all protective gear and stay clear of moving objects. Ensure that the pipe is in place in the tong before lifting. After each use clean and store in a warm, dry area.

Warranty

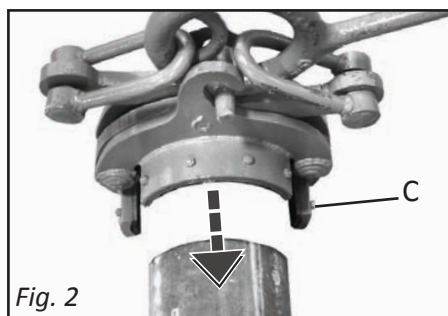
All products manufactured by or for Sawyer Manufacturing Company are guaranteed against defects due to faulty workmanship or materials for twelve months from the date of purchase.

This guarantee is limited to the repair or replacement of any parts found to be defective, and no other liability—expressed, implied, or contingent—is assumed.

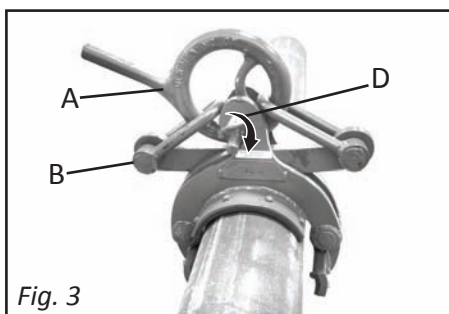
Operation



1. Insert lifting ring (A) into holding ears. (D, Fig. 1)



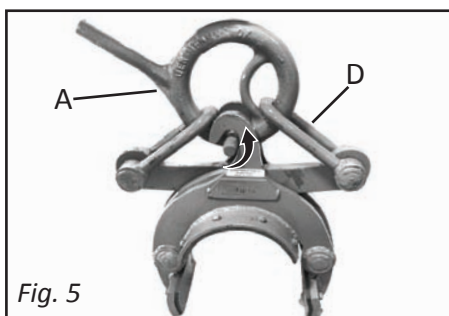
2. Place tong onto pipe, rest on grip pads. (C, Fig. 2)



3. Release lifting ring (A) from holding ear (D) until opening mechanism (B) is fully lifted. (Fig. 3)



4. Lift pipe. (Fig. 4)



5. Insert lifting ring (A) into holding ear (D) to release tong from pipe. (Fig. 5)