

About Us

We appreciate your business!

Congratulations on your new SAWYER product. We are proud to have you as our customer and will strive to provide you with the best service and reliability in the industry. This product is backed by our extensive warranty and world-wide service network. To locate your nearest distributor or service agency, please contact us at the phone number and address listed on the bottom of each page.

You are in good company!

Sawyer Manufacturing Company is the world leader in the design and manufacture of pipeline and welding equipment and has been since 1948. Sawyer equipment has become a standard in the industry and continues to set the benchmark for quality and durability.

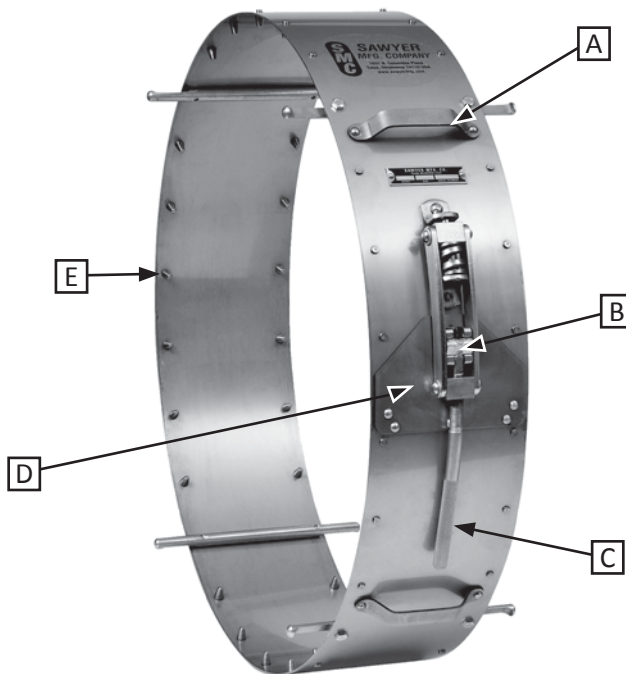
This user operation manual has been made to instruct you for the best use and operation of your Sawyer product. Your satisfaction with our products is our main goal. Please read this entire manual carefully, noting all tips, notes and warnings. Safety always comes first.



Beveling Bands Manual

Models 206C & 206D

Parts Diagram



A. Band Handle
B. Latch Anchor
C. Latch Handle

D. Latch Base Assembly
E. Locating Pin

Record the following information for warranty purposes:

Where purchased: _____

Purchase date: _____

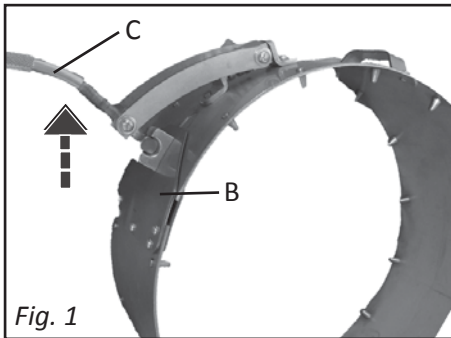
Equipment Serial #: _____

Warranty

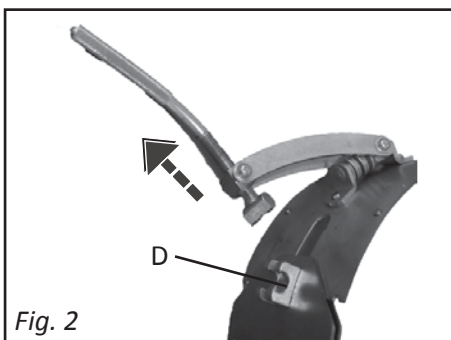
All products manufactured by or for Sawyer Manufacturing Company are guaranteed against defects due to faulty workmanship or materials for twelve months from the date of purchase.

This guarantee is limited to the repair or replacement of any parts found to be defective, and no other liability—expressed, implied, or contingent—is assumed.

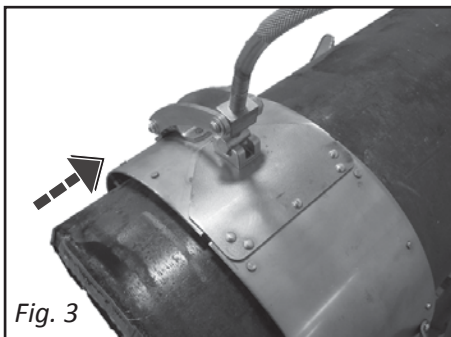
Installation



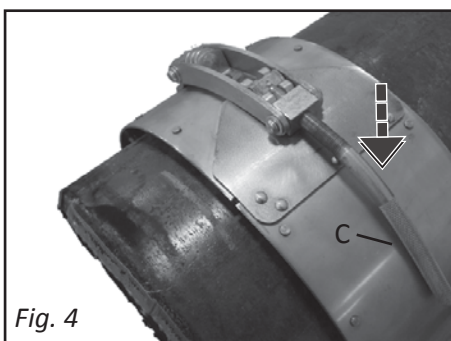
1. Open band by pulling up on latch handle (C, Fig. 1) assembly free from latch anchor. (B, Fig. 1)



2. Release band from latch base assembly. (D, Fig. 2)



3. Place band on pipe to be beveled. (Fig. 3)



4. Close band by pushing down latch handle. (C, Fig. 4)

Note: Turn handle screws: clockwise for tightening tension, counterclockwise to loosen tension.

Note: Band gap should be 3/16".

Note: All bullets should be touching pipe.

	CAUTION	
CAUTION: Do not use cheater bar to clamp down on handle assembly (C). Refer to band type manual transmission for installation/operation of transmission.		

	WARNING	
WARNING: Refer to manufacturers settings for safety settings.		