

# FOOT PUMP

## About Us

We appreciate your business!

Congratulations on your new SAWYER product. We are proud to have you as our customer and will strive to provide you with the best service and reliability in the industry. This product is backed by our extensive warranty and world-wide service network. To locate your nearest distributor or service agency, please contact us at the phone number and address listed on the bottom of each page.

**You are in good company!**

Sawyer Manufacturing Company is the world leader in the design and manufacture of pipeline and welding equipment since 1948. Sawyer equipment has become a standard in the industry and continues to set the benchmark for quality and durability.

This user operation manual has been made to instruct you for the best use and operation of your Sawyer product. Your satisfaction with our products is our main goal. Please read this entire manual carefully noting all tips, notes and warnings. Safety always comes first.

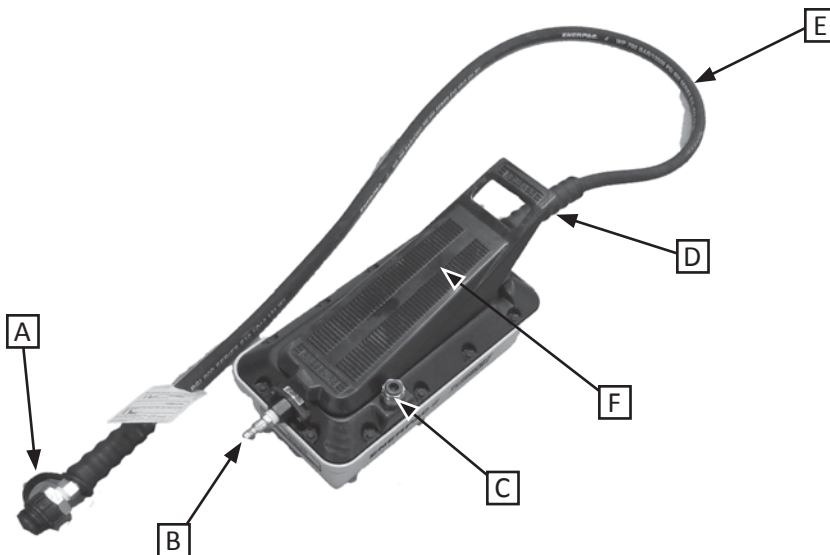


## Pneumatic Foot Pump Manual

Model 526-20

For Models 273-15, 273-25 &  
273-50

### Parts Diagram

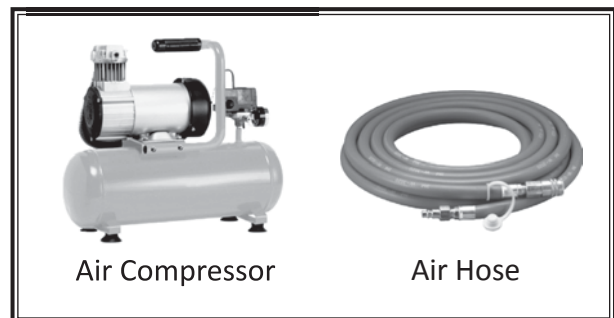


Refer to ENERPAC manual for maintenance of ENERPAC pump.

- |                                    |                              |
|------------------------------------|------------------------------|
| A. Hydraulic Hose Fitting          | E. 10,000 PSI Hydraulic Hose |
| B. Pneumatic Air Fitting           | F. Hydraulic Foot Pump       |
| C. Pressure Relief Valve           |                              |
| D. Hydraulic Cylinder Foot Release |                              |



### Tools Needed for Assembly\*



Air Compressor

Air Hose

\*Not Included

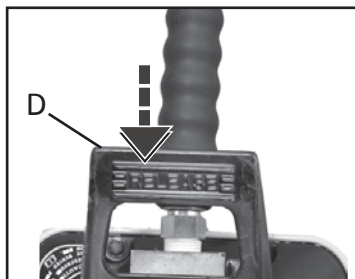
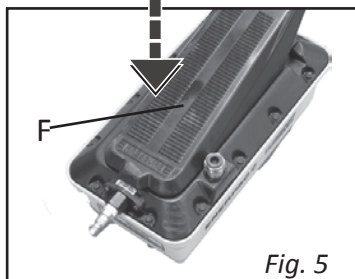
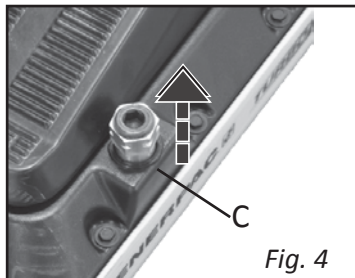
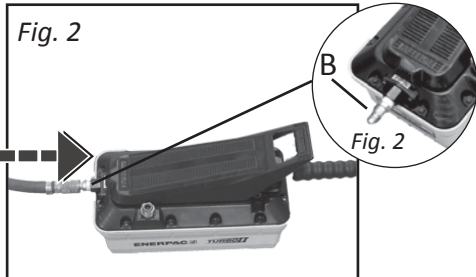
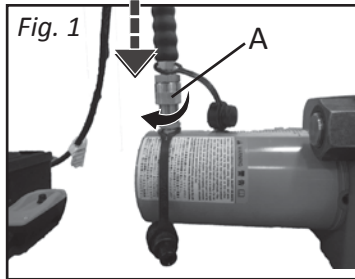
### Warranty

All products manufactured by or for Sawyer Manufacturing Company are guaranteed against defects due to faulty workmanship or materials for twelve months from the date of purchase. This guarantee is limited to the repair or replacement of any parts found to be defective, and no other liability, expressed, implied or contingent is assumed.

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V1.2

# FOOT PUMP



## Installation

1. Install hydraulic hose fitting (A, Fig. 1) from foot pump to strap and/or tensile machine.

2. Install air hose (Fig. 3) to pneumatic air fitting. (B, Fig. 2)

*Note: Refer to the 15, 25 & 50 Ton Guided Bend and Tensile Tester manual for installation procedures.*

## Operation

1. Before Operation, Release the pressure release valve (C, Fig. 4) by pulling up.

2. Press foot down on the hydraulic foot pump (F, Fig. 5) to depress traveling head.

3. Press foot down on the hydraulic cylinder foot release (D, Fig. 6) to relieve pressure from traveling head.

*Note: Refer to the 15, 25 & 50 Ton Guided Bend and Tensile Tester manual for operation procedures.*

