



# Ratchet Cage Clamp

*Fast and accurate pipe alignment*

## The Sawyer Value

- Available in sizes through 60"
- Designed to allow full 360 degree welding
- Available with attached or detached handle
- More contact surface area
- Ratchet from any pivot point
- Left and right thread provides faster alignment
- Positive, accurate alignment
- 1 year warranty



Ratchet Cage Clamp (255R)



No Tack  
Tack

Model No.	Description	Est. Shipping Wgt.
255R-16	16" Ratchet Clamp	73 lbs. 33.1 kg
255R-18	18" Ratchet Clamp	80 lbs. 36.3 kg
255R-20	20" Ratchet Clamp	86 lbs. 39.0 kg
255R-22	22" Ratchet Clamp	116 lbs. 52.6 kg
255R-24	24" Ratchet Clamp	120 lbs. 54.4 kg
255R-26	26" Ratchet Clamp	123 lbs. 55.8 kg
255R-28	28" Ratchet Clamp	127 lbs. 57.6 kg
255R-30	30" Ratchet Clamp	132 lbs. 59.9 kg
255R-32	32" Ratchet Clamp	145 lbs. 65.8 kg
255R-34	34" Ratchet Clamp	151 lbs. 68.5 kg
255R-36	36" Ratchet Clamp	165 lbs. 74.8 kg
255R-40	40" Ratchet Clamp	180 lbs. 81.6 kg
255R-42	42" Ratchet Clamp	195 lbs. 88.5 kg
255R-48	48" Ratchet Clamp	225 lbs. 102.1 kg

Faster closing ratchet

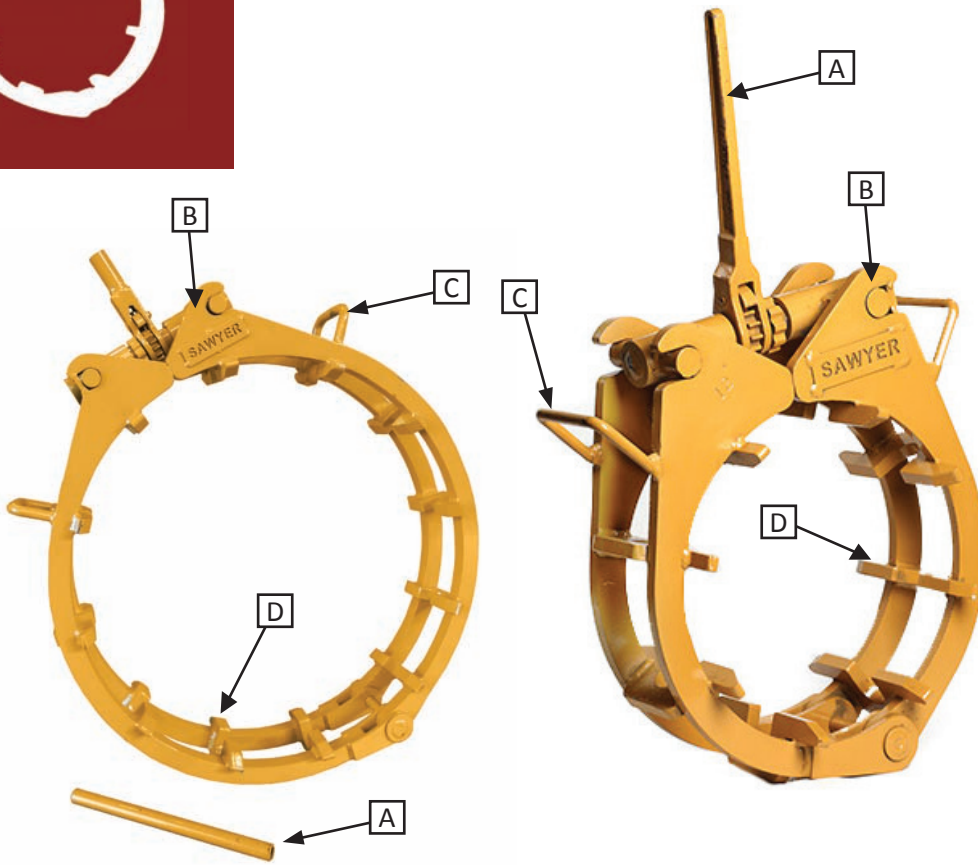
Machined tack bars for precision

### OPTIONAL ACCESSORIES



### 30 Seconds (or less!) Sales Statement:

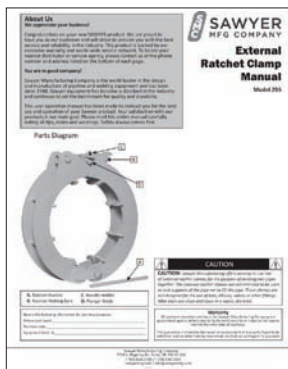
The Sawyer Mfg. Ratchet Clamp is built from the ground up with a focus on speed. Its unique ratchet mechanism allows for a true double ratchet closure. Thick head rings provide consistent and accurate fit up. Fast, simple, strong; the Ratchet Clamp gets the job done.



Parts Diagram

Detached Handle	Attached Handle
A. Ratchet Handle	A. Ratchet Handle
B. Ratchet Holding Ears	B. Ratchet Holding Ears
C. Cage Clamp Handle	C. Cage Clamp Handle
D. No Tack Bar	D. No Tack Bar

For Additional Resources:



Contact Sawyer Mfg. Co. for Ratchet Cage Clamp Manual and Marketing Material



<http://www.sawyerfmfg.com>



**Jack Screw Wedges (480)**

*Fittings...no problem*

- Available in 2 sizes
- Will work with all major manufacturers' cage clamps
- Hold fittings in place when using an external clamp
- Precision machined for accuracy
- Heat treated for durability



**Hi-lo Wedges (460)**

*Beat hi-lo into submission*

- Available in 2 sizes for clamps 16"-28" and 30"-48"
- 1" and 1 1/4" to fit all major manufacturers' cage clamps
- Precision machined for accuracy
- Heat treated for durability
- Simple solution to hi-lo