














SAWYER
MFG COMPANY





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- 1948-1950
HUMBLE BEGINNINGS
- 1948
Red Sawyer and AB Jensen form the partnership, Sawyer-Jensen Company, and begin manufacturing equipment to meet pipeline requirements
- 1949
SAWYER'S FIRST FACILITY
Sawyer Mfg. Co. builds its first facility, located at 1021 N. Columbia Place
- 1950
SAWYER BECOMES A SOLE PROPRIETORSHIP
- 1956
Tom Sawyer, son of Red Sawyer, begins working on the pipeline as a laborer, at age 14
- 1960-70
SAWYER HITS ITS STRIDE
As the demand for oil grows, so does the pipeline size and infrastructure along with environmental regulations. Sawyer diversifies alongside the increasing demand, developing more than 25 equipment solutions for the expanding industry
- 1965
SAWYER BRANDING
Sawyer expands its distribution and begins to manufacture and sell equipment under the Sawyer brand
- 1967
SAWYER'S SECOND FACILITY
Sawyer Mfg. Co. builds its second facility, located at 1031 N. Columbia Place
- 1967
Tom Sawyer begins handling service and equipment design at Sawyer full time.
- 1974-1977
INNOVATION CONTINUES
The Trans-Alaska Pipeline is built to combat the sharp rise in oil prices after the 1973 oil crisis. Sawyer produces innovative pipeline equipment and expands its product lines
- 1979
RED RETIRES
Red Sawyer retires after 31 years. Tom Sawyer succeeds as President
- 1980
TEPID TIMES
Due to the effects of inflation and increased energy costs, Sawyer refocuses on navigating the difficulties of a nationwide recession with a positive outlook on the future
- 1998
50 YEARS
Sawyer Mfg. Co. celebrates its 50th Anniversary
- 2013
SAWYER'S NEW EXPANDED FACILITY
Sawyer moves into its new 54,000 square foot facility at 7799 S. Regency Drive
- 2014
SAWYER'S GLOBAL PRESENCE
Sawyer Mfg. Co. invests in global manufacturing and acquires PSW Consultants Engineering LTD, adding additional products and providing global support
- 2015
S.B.A. EXPORTER OF THE YEAR
Sawyer is awarded the U.S. award as a result of continued expansion and growth in international markets
- 2016
SAWYER FABRICATION
Sawyer extends its capabilities offering custom metal and steel fabrication services to customers



Sawyer Mfg. Company designs and manufactures quality pipeline and welding equipment for the world market from their facility in Tulsa, Oklahoma - USA.

HELLO Ahalan HOLA
Привет SALVE ahoj Nǐ hǎo
Olá Assalamualaikum
Guten Tag kumusta HALLO
Anyoung haseyo Halo Bonjour
Ciao Namastē Kon'nichiwa

Sawyer Mfg. Company

Sawyer Mfg. Company is a strong, competitive global provider of pipeline and welding equipment. With offices in the United States and the United Kingdom, Sawyer is well-positioned to meet the needs of the growing international pipeline industry. Through access to world markets, we can effectively distribute equipment to customers wherever they are based. With a growing global distribution network, our focus is to be a leader in the world market for pipeline and welding equipment.

Sawyer equipment is designed and built at our facility in Tulsa, Oklahoma, and at Pipeswizard

facilities across the European Union, all of which meet European CE certification standards. Our products are developed primarily for the oil and gas industry but are also used in the construction and maintenance of waste water and sewer lines, nuclear, offshore applications, as well as gathering and distribution systems.

Our reputation at Sawyer has been earned by making customers our first priority. We aim to consistently manufacture innovative, reliable equipment and provide superior services for our customers around the world.

Catalog Introduction

This catalog will introduce you to our products and make it easier for you to find premium equipment for the pipeline and welding industry. Each section is organized to allow quick access to essential information about our equipment and to offer solutions that meet all your needs and suit all your requirements.

Please contact us for additional marketing material and equipment information at info@sawyeremfg.com, or visit us online at sawyeremfg.com



BEVELING EQUIPMENT



Band Beveling Machine

For beveling in tight spaces

- Available for pipe sizes 6" and larger
- Adaptable to any beveling requirement
- Out of Round Attachment unnecessary



Beveling Band*
Model 206D



Crawler*
Model 206A

OPTIONAL ACCESSORIES



Right Angle Drive Kit
For the ultimate in small clearance bell holes
Model 206E



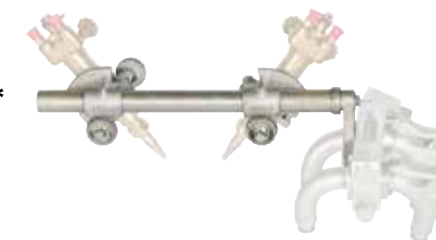
Motorized Kit
Fastest beveling motor in the industry
Model 206F



Adjustable Torch Holder
Prevent blow holes
Model 284D



Classic Torch Holder*
Quick and easy set up
Model 286



Double Cut Torch Holder*
Save time with dual cutting and beveling
Model 283D



On Quick Set Beveling Machines:

It's so smooth and easy to use. I love not having to use dogs!

-David, Rig Welder, North Dakota

* Band & Transmission sold separately
Torches shown for illustrative purposes only; available as optional equipment

Quick Set Beveling Machine

Safe, light and simple

- Available for pipe sizes 1.5”–20”
- No spacers, dogs, or legs
- Lightest machine in the industry
- Adjustment arms provide simple and fast set up without spacers
- Made of cast aluminum for durable lightweight service



Quick Set
Model 205CS

205CS-0: 1.5"-4"
205CS-1: 3"-8"
205CS-2: 8"-14"
205CS-3: 14"-20"

Compact Beveling Machine

Built for the most demanding jobs

- Available for pipe sizes 3”–60”
- Fully enclosed gearbox keeps machine safe from damage
- Full traveling ring allows for smoother cutting and beveling



Compact*
Model 200C

200C-1: 3"-8"
200C-2: 8"-14"
200C-3: 14"-20"
200C-4: 20"-26"
200C-5: 26"-30"
200C-6: 30"-36"
200C-7: 36"-42"
200C-8: 42"-48"
200C-9: 50"-56"
200C-10: 54"-60"

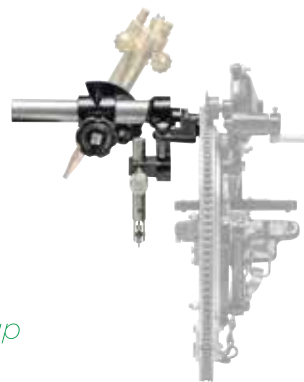
OPTIONAL ACCESSORIES



Adjustable Torch Holder
Prevent blow holes
Model 284C



Classic Torch Holder
Quick and easy set up
Model 4KB



Out of Round Attachment*
Egged pipe...no problem
Model 281B



Adjustable Torch Holder
Prevent blow holes
Model 284B



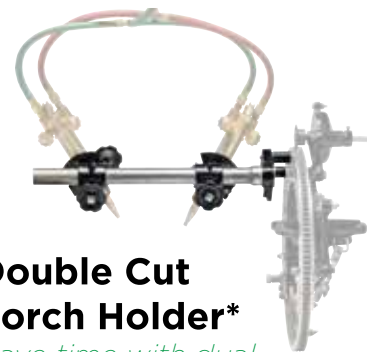
Classic Torch Holder
Quick and easy set up
Model 4KB



Out of Round Attachment*
Egged pipe...no problem
Model 281A



Carrying Case
Protect your investment
Model 13K



Double Cut Torch Holder*
Save time with dual cutting and beveling
Model 283B



Motorized Kit*
Fastest beveling motor in the industry
Model 205CES



Double Cut Torch Holder*
Save time with dual cutting and beveling
Model 283A



Motorized Kit
Fastest beveling motor in the industry
Model 200CE



Carrying Case
Protect your investment
Model 13Q

*Torches shown for illustrative purposes only; available as optional equipment

*Torches shown for illustrative purposes only; available as optional equipment

Chain Beveling Machine

Easily adjustable with a high level of accuracy

- Available for pipes sizes 4" and larger
- 2 model options:
 - Chain Dragon up to 24" pipe
 - MX1 Beveling Machine over 24"
- Set-up in minutes by a single operator
- Incredible accuracy for a chain machine



MX1
Model 211



Chain Dragon
Model 207

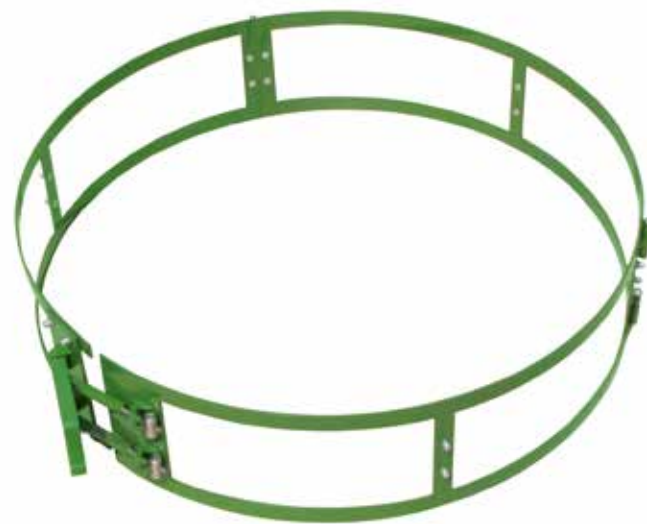


OPTIONAL ACCESSORIES

Track Band

For the ultimate in flame cutting accuracy

- Cut vertical pipes and vessels
- Secure locking mechanism
- Adjustable at locking point to allow adjustment for pipe coating or slightly odd sized pipe



Track Band



COLD CUTTING EQUIP



On Excalibur Cold Cutting Machines:

"The Excalibur was the only chain driven machine which could deal with our 7 meter diameter, 40mm wall application. It performed admirably"

-Hans, Austria

Excalibur Cold Cutting Machine

Completely redesigned to achieve maximum compatibility with modern pipework applications

- Suitable for pipe from 15.24cm-7mtr. diameter and beyond; cuts pipe up to 2" wall thickness
- Available in 3 power options: Hydraulic, Electric and Pneumatic
- Pneumatic and Hydraulic versions are suitable for use in no-spark environments
- Full compliance with EU Machinery Directive 2006/42/EC
- Two speed drive gearbox; cuts at speeds of up to 60mm/min.
- Out-of-Round compensation is unnecessary
- Accurate to +0.5mm when used with optional guide band



Excalibur
Model 210



OPTIONAL ACCESSORIES

Power Pack

Diesel or electric power for the Pipeswizzard® Excalibur Cold Cutting and Beveling Machine



Power Pack



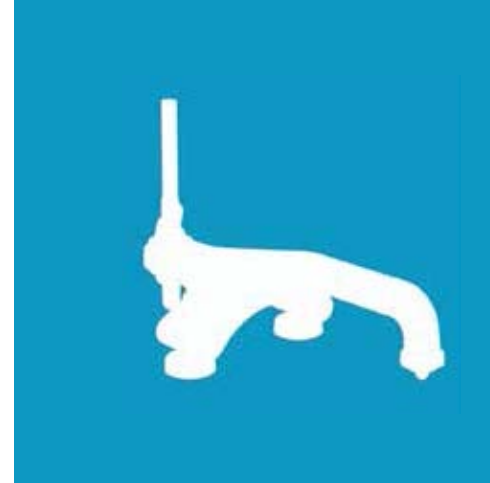
Milling Cutter

Durable cutters for all major beveling machines

- High Speed Steel is standard; ASP30 or ASP60 optional
- Blades to fit other manufacturer's machines are also available.



Milling Cutters



WELDING TOOLS



On the Grinder Holder:

"The Grinder Holder is so handy, I was afraid the magnets wouldn't hold up on 30" line but they worked just fine."

- D. Markum, Rig Welder, Louisiana

Welding Grasshopper

Fastest, most dependable method for securing a ground

- Grounding Bolt has adequate length for two grounds, permitting brother-in-law welding
- Nylon-insulated magnets prevent arcing at contact point
- Ergonomic design for quick and simple placement and removal



Model 410



Model 415

Grinder Holder

Portable, secure storage

- Holds 2 grinder holders up to 9" and a Rheostat box
- 2 mounting options:
 - 1 3/8" Pipe Stand Mount fits all major manufacturer's stands
 - 4 powerful magnets swivel to accommodate flat surfaces or pipe 3" and above
- Portable; integrated easy-carry handle
- Additional tools held with a powerful magnet mounted to the frame



Model 420-S

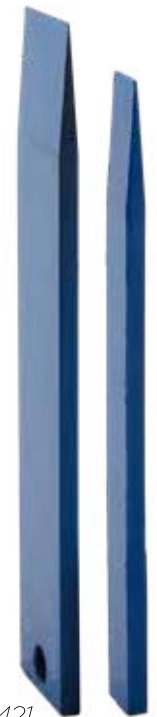
Model 420

Spacing Tool

Optimal pipe fit up

- Spacing tool to quickly obtain exact weld gap
- Maximum wedge thickness of 420: 1/4" width - 420-S: 3/16"
- Tapers to a chiseled point
- Special process hardens steel; will not bend or mushroom

420-S: 4" x 3/4" x 3/16"
420: 8 3/4" x 1 3/4" x 1/4"



Model 421

Model 421-S

Canadian Spacing Tool

Optimal pipe fit up

- All the specifications of the Spacing Tool with a double-sided chiseled point
- Maximum wedge thickness of 421: 1/4" width - 421-S: 3/16"

421-S: 8" x 3/4" x 1/4"
421: 8 3/4" x 1 3/4" x 1/4"



Model 412

Welding Rod Bucket

Clean, convenient storage

- 4.5 gallon, stainless steel bucket
- Holds electrodes and stubs
- 4 pre-formed partitions keep rods separated for easy access
- Strong metal construction

Welders 3rd Hand

Pays for itself in hours



Model 411

- Use with all 1 1/2", 2", 3" and 4" pipe and fittings
- Eliminates the expense of a helper
- Increases pipe lineup accuracy
- Easily aligns the welding gap



Hi-Lo Gauge

Accurate measurement

- Imperial or metric models
- Precision measurement of the weld gap
- Quick and easy to use; measurements in seconds
- Measures inside hi-lo; can be left in place while making adjustments with the Chain Clamp



Model 430

Boomer

The go-to tie down for welding equipment



- For use with coupon cutters, all saddle beveling machines
- Great for welding bottle tie downs
- Pipeline proven
- Available with additional chain to accommodate any size job

Welding Tent Frame

Portable work space

- Durable; manufactured from high quality steel
- Flame-proof covers not standard
- Available in a range of sizes
- Setup and dismantle in a matter of seconds



Tent Frame

Model 450



Tool Boxes

Durable equipment storage

- Built with quality steel
- Choice of a range of colors; powder-coated for durability
- Range of sizes available
- Customized to fit: EZ Clamps, Chain Clamps, Jack and Jill Stands, Excalibur or any other products requiring secure storage





EXTERNAL CLAMPS



Aluminum Alignment Clamp

Welding convenience for lining up pipe

- Available for pipe sizes $\frac{3}{4}$ "–6"
- Designed to permit full 360° welding
- Line bored to assure positive, accurate alignment
- High strength cast aluminum alloy
- Special tubing sizes available

253-3/4: $\frac{3}{4}$ "
 253-1: 1"
 253-1.25: 1.25"
 254-1.5: 1.5"
 253-2: 2"
 253-2.5: 2.5"
 253-3: 3"
 253-4: 4"
 253-5: 5"
 253-6: 6"



Model 253

Hand Lever Cage Clamp

Long field life

- Available for pipe sizes 2"–60"
- Precision built for accurate alignment and long field life
- Available with stainless steel contact points



No Tack
Tack

Model 255M



On the Chain Clamp:

"I used the Chain Clamp on 22 degree fittings and 45" pipe." It works really great!"

~ J. Bailey, Rig Welder, Texas



Model 255R
Built-in ratchet handle

Ratchet Cage Clamp

Fast and accurate pipe alignment

- Available for standard pipe sizes through 60"
- 2 Handle options: built-in or removable
- 10-Ton Ratchet pulls pipe into round
- Left and right threaded ratchet for fast alignment
- Notched ring segment accommodates wedges to eliminate hi-lo
- No tack design allows full 360° welding



Model 255R
Removable ratchet handle



No Tack
Tack



Model 255H

Hydraulic Cage Clamp

Effortless pipe alignment

- Available for pipe sizes 16"—60"
- Hydraulic mechanism exerts extra pressure for aligning large pipe
- No tack design allows full 360° welding
- Simple, quick and easy to use



No Tack
Tack

CAGE CLAMP ACCESSORIES



Model 480

Jackscrew Wedge

Fittings...no problem

- Available in 2 sizes for clamps 16"-28" and 30"-48"
- Will work with all major external clamps (KC, General, and Sawyer)
- Hold fittings in place when using an external clamp



Model 460

Hi-Lo Wedge

Beat hi-lo into submission

- Available in 2 sizes for clamps 16"-28" and 30"-48"
- 1" and 1 1/4" to fit all major manufacturer's clamps
- Simple solution to hi-lo

Qwik Clamp

Quick and adaptable

- Available in 3 sizes for pipe sizes up to 12"
- Aligns small diameter pipe
- Lightweight materials
- Suitable for use on stainless steel pipes without the need for extra shoes or screws



Model 251

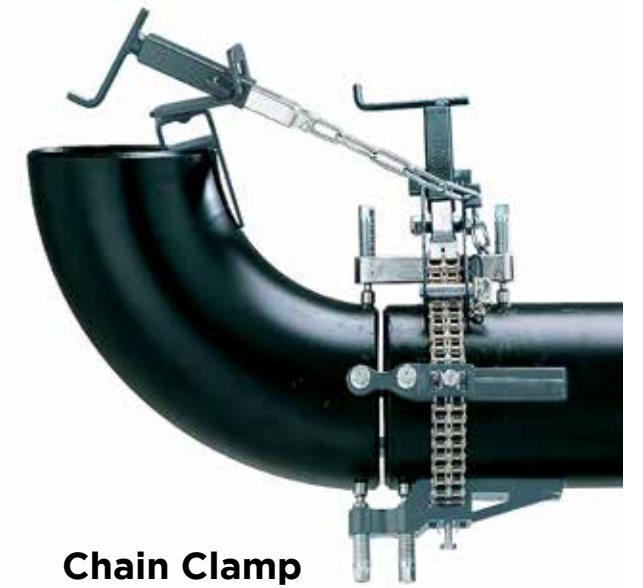


251A: 1"-2 1/2"
251B: 2"-6"
251C: 5"-12"

Chain Clamp

This clamp does it all

- Available in sizes 4" and larger
- Safely permits elbows, tees, and other fittings to be held
- Reforms Schedule 40 pipe and aligns pipe up to Schedule 80



Chain Clamp

Model 260



260-0180: 1"-8"
260-0420: 4"-20"
260-1036: 10"-36"
260-1054: 10"-54"

EZ Clamp

Versatility without compromise

- Available in 4 sizes for pipe sizes up to 12"
- Can be used on all materials including stainless steel
- Stainless steel shoes and thumb screws included with each clamp
- Wing nut screws allow the clamp to adjust to specific pipe requirements (also known as hi-lo)



Model 252

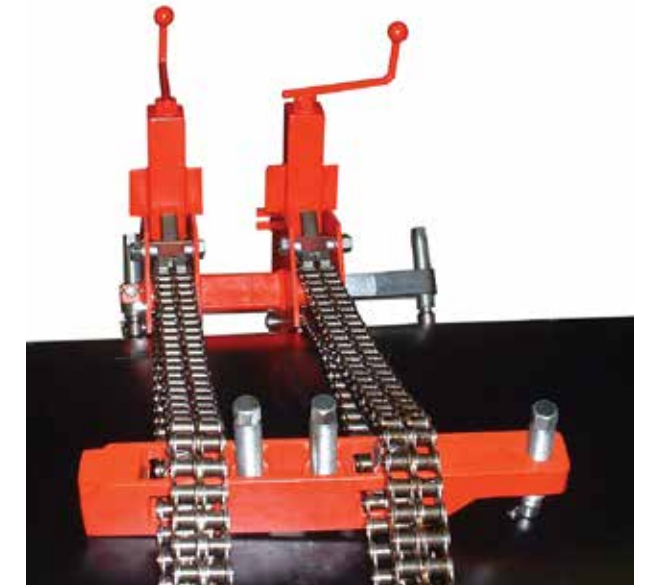


252-2: 1"-2.5"
252-4: 2.5"-4.5"
252-8: 5"-8"
252-12: 9"-12"

Double Chain Clamp

Aligns and reforms pipe

- Reforms up to Schedule 80 on pipes from 10" to 6mtr. diameter and beyond
- Precision alignment of pipes and vessels
- Compatible with Bull Roll pipe stands
- Packages available for Clamp and Stand combos
- Torque wrench included as standard to achieve maximum reforming capability



Double Chain Clamp

Model 261



261-1036: 10"-36"
261-1054: 10"-54"
261-1072: 10"-72"

Precision Pipe Alignment Clamp

Small pipe alignment

- Available for pipe sizes up to 4"
- Aligns small diameter thin wall pipes and offers incredible accuracy on pipes up to Schedule 20
- The clamp jaws work independently to enable pipe to be concentrically aligned regardless of their diameters.
- Compatible with all leading Orbital Welding Heads
- Made from high purity stainless steel; will not contaminate Stainless Steel pipes



PPA Clamp
Model 265



265: 7/8"-2 1/2"
265: 2 1/2"-4"



Segmented Hydraulic Clamp

This clamp hasn't met a pipe too big

- Sizes 48" and larger
- Double ring construction with relieved webs
- Hinged segments enhance flexibility and handling of large diameter pipe



Model 254



Rim Clamp

For tough reforming jobs

- From sizes 4"—72" and larger
- Reform high tensile pipe up to X45
- For out of round conditions up to 2"
- Stainless Steel compatible as standard
- Hinged flip-up jackbars allow for simple pipe mating and full 360° welding
- Jackscrew Setting Gauge makes initial setup easy



Rim Clamp
Model 258

Jackscrew
Setting Gauge



Ultra Rim Clamp

The ultimate in reforming

- From sizes 4"—72" and larger
- Reform high tensile pipe up to X65 with up to 1" wall thickness
- For out of round conditions up to 2 1/4"
- Galvanized jackscrews with pivoting pads for precise reforming pressure
- Hinged flip-up jackbars allow for simple pipe mating and full 360° welding
- Jackscrew Setting Gauge makes initial setup easy



Ultra Rim Clamp
Model 258U



INTERNAL CLAMPS



Tackless Internal Clamp

Weld flanges without tacking

- Available in sizes 2"-6" with custom wall thickness for pipe and tube
- Gap is unobstructed to permit welding without tacking
- Automatically aligns inner bore between pipe and flange
- Copper backing for anti-spatter is replaceable
- Quick release for fast application
- Requires no outside power unit



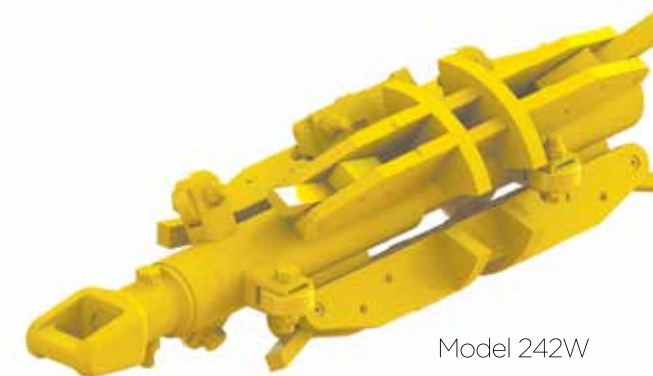
2" Sch. XXH (247-2-XXH) 3" Sch. XXH (247-3-XXH) 4" Sch. XXH (247-4-XXH) 6" Sch. XXH (247-6-XXH)

Standard Sizes:
 (Contact us for custom sizes and wall thicknesses)

2" Sch. 160	3" Sch. 160	4" Sch. 160	6" Sch. 160
2" Sch. 80	3" Sch. 80	4" Sch. 80	6" Sch. 80
2" Sch. 40	3" Sch. 40	4" Sch. 40	6" Sch. 40
2" Sch. XXH	3" Sch. XXH	4" Sch. XXH	6" Sch. XXH

Small Manual Internal Alignment Clamp

A great solution for small pipe welding



Model 242W

- Available for 6" to 8" pipe OD sizes
- Stainless steel, copper, or carbon steel shoes
- Optional wheels: hard or soft
- Comes standard with 49' of Reach Rod, Hook and Hand Crank



On Internal Alignment Clamps:

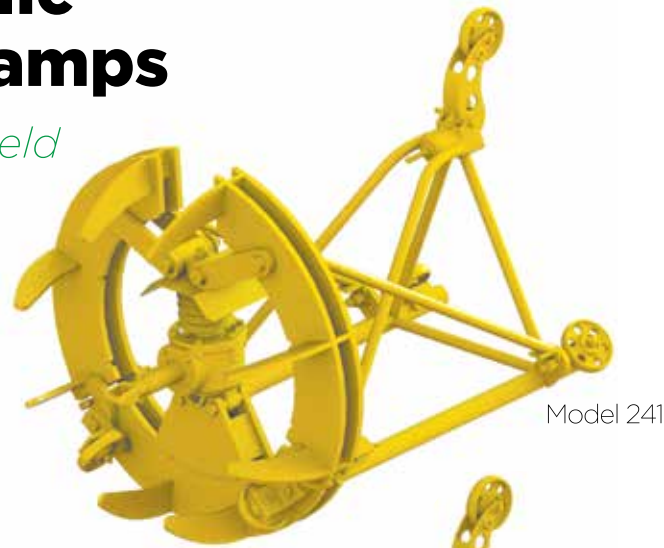
"In certain situations, my crew is faster than a crew with internal pneumatics."

-Allen, West Virginia

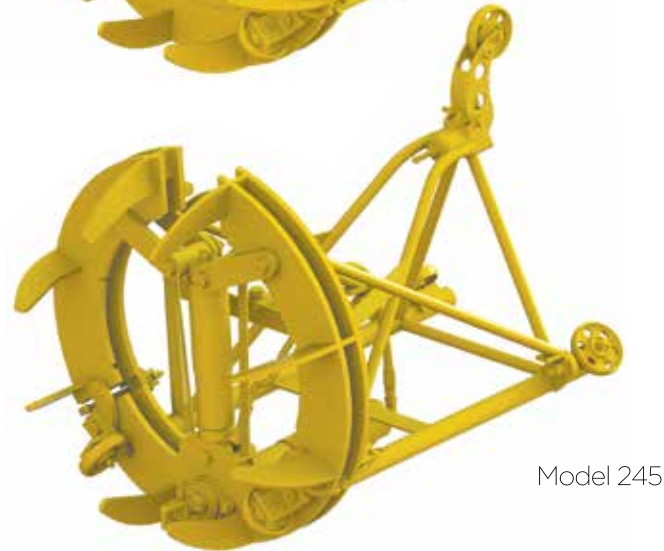
Large Manual/Hydraulic Internal Alignment Clamps

Fastest, most reliable clamp in the field

- Manual (241): Available in sizes 10" and larger
Hydraulic (245): Available in sizes 16" and larger
- Welding gap is unobstructed for full stringer bead
- Requires no outside power unit
- Available with copper backup ring
- Each clamp machined for specific pipe ID
- Comes standard with 49' of Reach Rod, Hook & Hand Crank



Model 241



Model 245

Jack Screw Internal Alignment Clamp

No pipe is too big for this clamp

- Available in sizes 48" and larger
- Easily holds & lines up large OD pipe
- Individual jackscrews allow specific pressure application on a particular area while still aligning total pipe gap



Model 256



WELD TESTING



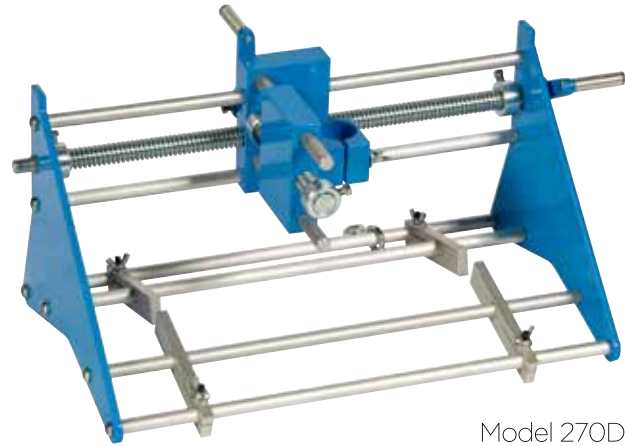
On Coupon Cutters:

"Due to the increased requirement for machine cut straps, you can't beat this machine in its value and simplicity."

-JT, Distributor, Oklahoma

Coupon Cutter

Cut straps consistently and efficiently



Model 270D

- Available from sizes 3"–14"
- Speed: 6 turns per inch travel
- Left or right hand operation

15 Ton Strap Bender

The most portable solution

- Performs guided bend testing
- Comes standard with ASME 3/8" die and plunger, optional sets available to meet code
- Includes single speed manual pump, (1) die and plunger, and (1) custom carrying case
- For field and shop applications
- Horizontal or vertical use
- Units supplied with Power Team or Enerpac Hydraulics



Model 273-15

25 and 50 Ton Bend and Tensile Tester

For accurate weld-quality testing



Model 273-25

- Performs both guided bend and tensile strength testing
- Comes standard with 1/4" - 1/2" jaws and ASME 3/8" die and plunger, optional sets available to meet code
- Includes liquid filled & certified gauge with high level indicator, 2 speed manual pump, (1) die and plunger, (1) set of pulling jaws, and (1) custom carrying case

Tensile Tester Jaws

Pull testing options



<i>273-25 Sizes:</i>	<i>273-50 Sizes:</i>
0-1/4"	0-1/4"
1/4"-1/2"	1/4"-1/2"
1/2"-3/4"	1/2"-3/4"
3/4"-1"	3/4"-1"
	1"-1 1/4"



Model 273-50

Die and Plungers

Meet any code

ASME .250
 ASME .375 (standard)
 ASME .500
 ASME . 250
 API 1104



ASME .375

50 Ton Bend, Fillet and Tensile Tester

Additional break testing

- Safely test fillet welds and performs guided bend and tensile strength testing
- Ideal for educational weld testing
- Comes standard with ASME 3/8" die and plunger and 1/4" - 1/2" pulling jaws
- Includes liquid filled & certified gauge with high level indicator, electric pump, (1) fillet insert, (1) die and plunger, and (1) set of pulling jaws



Model 273-50FT

Fillet Insert

Fillet weld testing



OPTIONAL ACCESSORIES

For 15, 25, and 50 Ton Weld Testing Equipment



Hand Pump

Single speed manual operation



Foot Pump

Swift controlled pneumatic operation*

*Access to air compressor is necessary for foot pump operation



Electric Pump

Test and qualify your welders with the push of a button

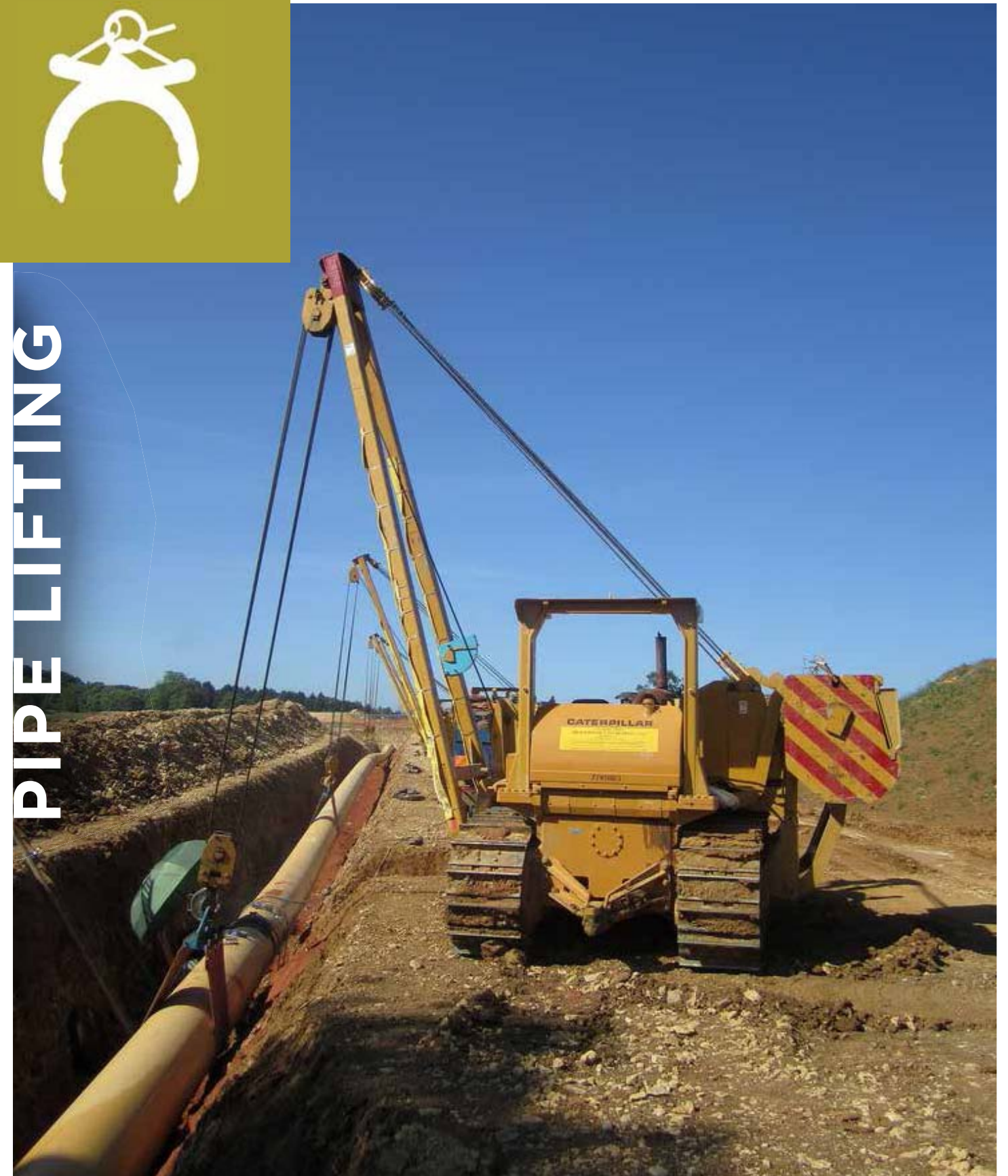


Battery Pump

Portable testing without a power source



PIPE LIFTING



On Pipe Hooks:

"Having a safety factor of 8+ is unheard of in any industry."

-Third party Metallurgical Test Lab

Pipe Hooks

Extra thick steel for longevity and greater safety

- Extra thick T1 steel on A & B bodies
- Integrated handle for greater ease of use
- Reduced pinch points for increased safety
- Design based on ASME B30.20
- Interchangeable cast aluminum alloy inserts
- Unique wide mouth body available for extra clearance
- Sold in pairs

Load Capacity (per hook)

- A Size: 8,000 lbs
- B Size: 10,000 lbs
- C Size: 25,000 lbs



Model 232
Sizes 3"–42"

Model 233
Sizes 3"–42"



Model 231C
Sizes 36"–72"



Model 125G

Pipe Tong

Quickly string pipe

- Available in sizes 2"–36"
- Equipped with grip pads that ensure a safe, positive engagement of the pipe and are field replaceable
- Designed to permit an automatic release of the pipe when lift line is slacked off



AUXILIARY EQUIPMENT



On Hydraulic Dent Removers:

"My dent remover has been around here for at least 40 years."

-Joell, Oklahoma

Accuwrap II

Hand held pipe wrapping machine



Model 229B

- 3 Sizes Available: For 2"-18" wide tape rolls
- Applies release liner or plain tape coatings
- Will accommodate tape with 1.5" or 3" diameter cores
- Ideal for spiral and cigarette wrapping
- Very low profile, requires minimal clearance



Pipe Expander

The solution to egged pipe tie-ins

- Sizes 10"—48"
- 90% of pipe is always in contact with shoes
- Gear box moves toggles to position shoes in true circle
- Acme screw exerts tremendous pressure to force pipe into round



Model 221



Dent Remover

Reclaim dented pipe



Model 224

- Available in sizes 10"—48"
- Shoe design concentrates pressure in exact dent area
- Complete with manual pump and 6' pressure hose



PIPE STANDS



On Pipe Stands:

"The CE Certification and EU origin makes these stands an obvious choice for EPC contracts"

-Rakesh, Distributor, Middle East

Jack and Jill Stand

Versatile and rugged

- Adjustable for pipe sizes 2”–48”
- Choice of folding or fixed stands
- Rated to 1800kg when using the standard ‘V’ head



Jill Stand
Model 441

Jack Stand
Model 440

**Standard V head for pipes up to 12". Large V head for bigger pipes.*



Bull Roll

Ultimate tool for fabricators

- Adjustable for pipe up to 48”
- Unique bearing system allows for adjustment even under load
- Fully adjustable castor system for use on uneven surfaces
- 12” V Head, heavy duty polyurethane castors, quick action brakes and Pipeswizard® Hold Down Device come standard
- Simple, safe and affordable way to move pipes around



Bull Roll
Model 442



OPTIONAL ACCESSORIES

Modular Head System

*Versatile solutions for your Pipe Stands or Rollapipe**



Stainless Steel Slippers

Use with stainless steel pipes when no rotation is required



Stainless Ball Transfer Heads

Easy movement of stainless pipes along a series of stands with zero contamination



Rubber Wheel Heads

Easy rotation of stainless steel pipes with zero contamination



Ball Transfer Heads

Easy movement of non-stainless steel pipes along a series of stands



Steel Wheel Heads

Easy rotation of non-stainless pipes

Rollapipe

Complete solution for pipe rotation

- Pipes 2”–48” and 900kg can be rotated quickly and accurately
- Dual safety locking rings for safety
- Quick release handle makes height adjustment easy
- Available in 3 sizes: 24” Fixed Stand, 31” Fixed Stand, 29”–42” Adjustable Stand
- Steel wheel heads and rubber wheel heads have bronze bearings to eliminate arcing



Rollapipe
Model 443



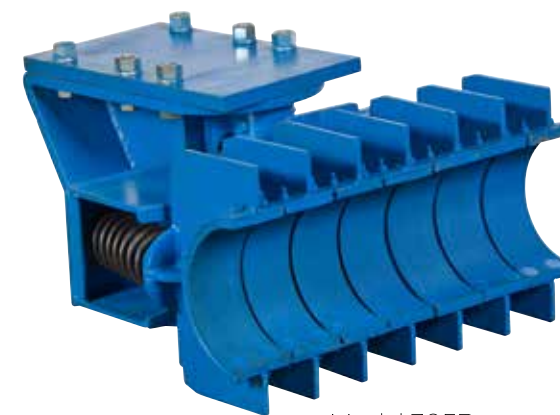


PIPE BENDING



On Bending Dies:

“90% of the world’s pipe bending dies in any brand of bending machine are manufactured by Sawyer.”



Model 305B

Tractor Bending Shoe

Versatile and rugged

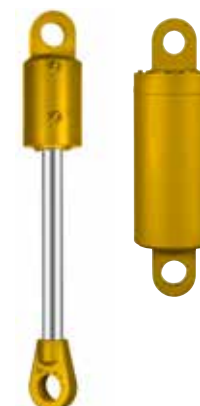
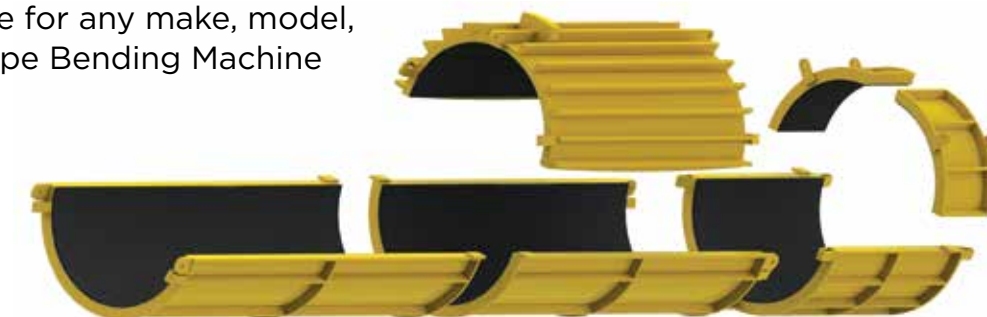
- Available for pipe sizes 3”–16”
- All Bending Shoe sizes work on the same adapter

*Tractor Bending Shoe Mount (which includes adapter, pins and springs) sold separately - Part 4AR

Pipe Bending Set

Check to see if it says Sawyer inside

- 20” sets come in 3 pieces with a Die, Stiffback, and Pinup Shoe
- 30” and larger sets come in 6 pieces with a Die, (2) Stiffback, Pinup Shoe, and (2) Pinup Clamps
- Sets are made for any make, model, and size of Pipe Bending Machine



Custom built for heavy equipment

- Built to customer specifications
- Sizes range from 4” to 14” in diameter



Repair Services

Convenient and quick service

- High-quality technicians with experience in all aspects of maintenance and repair
- We can repair:
 - All brands and models of band-type beveling machines
 - All Sawyer beveling machines: Bands, Compact, Quick Set
 - Hydraulic Cylinders of all makes and sizes
 - Timely execution of repairs



Send repairs to:

Sawyer Manufacturing Company
 ATTN: Repair Services
 7799 S. Regency Drive
 Tulsa, OK 74131

Submit a Repair Form online:

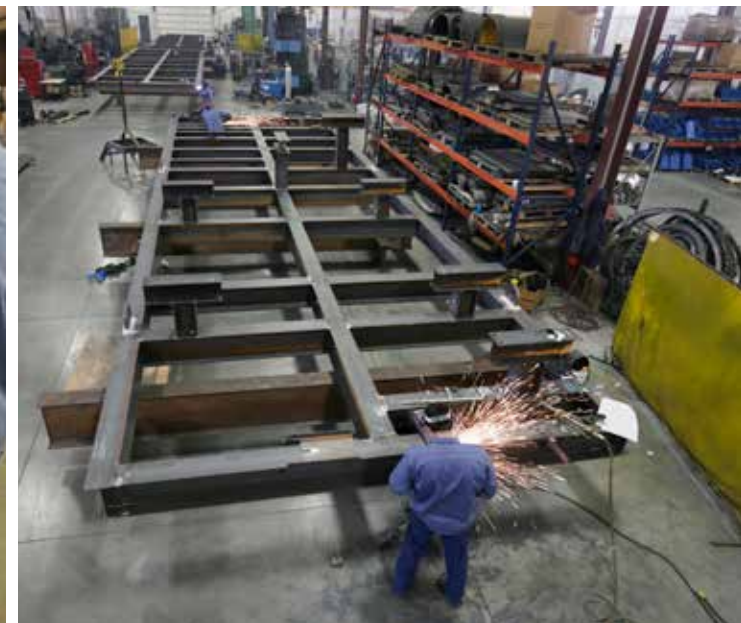
sawyerfmfg.com/equipment-repair-form



Sawyer Fabrication is a division of Sawyer Mfg. Company.

Our welders, fabricators, machinists and technicians are calibrated to the highest level and set us apart from the competition. Sawyer Fabrication is fully outfitted for Piping, ASME Vessels, Heavy and Structural Weld along with Conventional and Custom Machining. With our fully equipped facility and staff of highly trained experts, there isn't a job we're unwilling to tackle.

For more information and to view our projects and capabilities, visit us online at sawyerfab.com



Fabrication

We have the capabilities to satisfy a wide array of custom welding and fabrication requirements. Our welding procedures are in compliance with ASME and NBIC standards.

Machining

Sawyer craftsmen produce high quality machined parts to fit nearly any need. Our dedication to precision and quality guarantees customer satisfaction regardless of the specifications.

Paint & Blast

Surface preparation is yet another service Sawyer provides. Our paint and blasting facilities are more than equipped to exceed most surface coating and preparation needs.

Assembly

In addition to custom welding and machining work, Sawyer technicians also provide assembly services. From beginning to end, we can take specifications and create a final product that is ready to ship.

OUR FOUNDER RED SAWYER
Early Production Pipe Beveling Machine
Circa 1949



QUALITY HERITAGE TRADITION



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